

A mesh-adaptive, Eulerian-Eulerian fluidized bed model with balanced finite element control volume methods applied to analyze particle size scaling laws

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DEPARTMENT OF EARTH SCIENCE AND ENGINEERING



FLUIDITY

- (CVD)FEM based
 Navier Stokes/Darcy
 flow solver framework
- Unstructured mesh adaptivity capability
- Multimaterial & multiphase formulations (and both together)





CVDFEM methods

Control Volume Finite Element Method^(a)

- Solve weak form PDEs
- piecewise smooth fns for unconserved, unbounded variables
- piecewise flat fns for conserved & bounded tracers







Discontinuous Galerkin Methods Don't strongly enforce continuity of the finite element variables across finite element boundaries

scalar field nodesvector field nodes

Mesh adaptivity

 Hessian approach optimizes estimate of linear interpolation error in chosen variables for given number of DOFs



0.001

0.01

0.1



0.5

Mesh Adaptivity

$$F = \sum_{i \in \text{edges}} (\mathbf{v}_i^T \underline{\mathbf{M}}_i \mathbf{v}_i - 1)^2$$
$$[\underline{\mathbf{M}}]_{ij} = \det |H|^{-1/7} \frac{|H|_{ij}}{\epsilon}$$
$$[H]_{ij} = \frac{\partial^2 \alpha}{\partial x_i \partial x_j}$$



C.C. Pain, A.P. Umpleby, C.R.E. de Oliveira & A.J.H. Goddard (2001) Computer Methods in Applied Mechanics and Engineering

Supermeshing



Supermeshing

FE solutions/test functions piecewise smooth over mesh elements

Elements of supermesh: old variables and new test fns both smooth. No jumps.

> Allows efficient conservative mesh to mesh interpolation via projection methods

$$\sum_{k \in \{1, \dots, |T_3|\}} \int_{\Omega_k} N_{\sigma_i(k)} N_{\sigma_j(k)} \hat{\alpha}_{\sigma_j(k)} dA$$



P. E. Farrell & J. R. Maddison (2011) Computer Methods in Applied Mechanics and Engineering

$$\sum_{k \in \{1,\dots,|T_3|\}} \int_{\Omega_k} N_{\sigma_i(k)} N_{\pi_j(k)} \alpha_{\pi_j(k)} dA$$

Eulerian-Eulerian modeling

Numerical modeling implies existence minimum resolvable length scale

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Droplets/bubbles/solid particles may be far below this scale.

Filter equations to homogenize into "two-fluid" model.









Eulerian-Eulerian modeling

General equations: momentum: $\frac{\partial}{\partial t} \left(\rho_i \alpha_i \boldsymbol{u}_i \right) + \nabla \cdot \left(\rho_i \alpha_i \boldsymbol{u}_i \boldsymbol{u}_i \right) = -\alpha_i \nabla p_i - \rho_i \alpha_i g \hat{\boldsymbol{z}} + \boldsymbol{F}_i$ continuity: $\frac{\partial}{\partial t} \left(\rho_i \alpha_i \right) + \nabla \cdot \left(\rho_i \alpha_i \boldsymbol{u}_i \right) = S_i$ internal energy: $\frac{\partial}{\partial t} \left(\rho_i \alpha_i c_{p,i} T_i \right) + \nabla \cdot \left(\rho_i \alpha_i c_{p,i} T_i u_i \right) + p_i \nabla \cdot \alpha_i u_i = S_i$

Interphase forces: drag

1

 Drag term: momentum exchange between phases

$$K_{\text{drag}} = \frac{\partial F}{\partial \Delta u} \left(u_1 - u_2 \right)$$

- In limit of few, small particles: Stokes law
- Behaviour at higher concentrations less well determined.



$$v_{\text{terminal}} = \frac{2}{9} \frac{(\rho_d - \rho_c)}{\mu_c} g d_p^2$$

Interphase forces: drag

Many drag closure models exist:

- Ergun (1952)
- Wen & Yu (1966)
- Symlaml & O'Brien (1987)
- Gidaspow(1990)
- Hill Koch & Ladd (2006)

Variously from theory, numerical modelling or matching experiments.

Interphase forces: drag



Different closures appropriate for different systems Don't just implement a few, implement a framework



Interphase forces: drag

Example: Wen & Yu drag correlation

$$\begin{split} K_{\mathrm{drag}} &= 3C_D/4\alpha_g\alpha_s\rho_g \frac{|\boldsymbol{u}_g - \boldsymbol{u}_s|}{d_s}\alpha_g^{-2.65} \\ C_D &= \begin{cases} 0.44 & \mathrm{Re}_s > 1000, \\ \frac{24}{\mathrm{Re}_s}(1 + 0.15 * \mathrm{Re}_s^{0.687}) & \mathrm{otherwise} \end{cases} \\ \mathrm{Re}_s &= \frac{\rho_g\alpha_g|\boldsymbol{u}_g - \boldsymbol{u}_s|}{d_s} \end{split}$$

Interphase forces: drag

Example: Wen & Yu drag correlation

```
def val(x,t,a_1,a_2,rho_1,rho_2,u_1,u_2):
    mu=1.0e-5
    d_s=150e-6
    Re_s=a_1*rho_1*abs(u_1-u_2)*d_s/mu
    if Re_s>1000:
        C_D=0.44
    else:
        C_D=24/Re_s*(1.0+0.15*(Re_s**0.687))
    return 3*C_D/4.0*a_1*a_2*rho_1*abs(u_1-u_2)/d_s*a_1**-2.65
```

Interphase forces: drag

Example: Wen & Yu drag correlation

```
\begin{algin} K_{\mbox{drag}}=3C_D/4\alpha_g\alpha_s\rho_g \ \frac{\bm{u}_g-\bm{u}_s |}{d_s}\alpha_g^{-2.65}\C_D=\begin{cases} & \mbox{Re}_s>1000,\\frac{24}{\mbox{Re}_s} & \mbox{Re}_s>1000,\\frac{24}{\mbox{Re}_s} & \mbox{Re}_s>1000,\\frac{24}{\mbox{Re}_s} & \mbox{Re}_s>1000,\\frac{24}{\mbox{Re}_s} & \mbox{Re}_s>1000,\\frac{24}{\mbox{Re}_s} & \\frac{24}{\mbox{Re}_s} & \\frac{24}
```

Interphase forces: granular temperature

- Solid has
 - Max packing density
 - Quasi-elastic collisions
 - Additional kinetic
 energy in
 fluctuations
- Kinetic theory closure
- qv. Gidaspow(1994)

 $F_{\text{solid}} = \nabla p_s + K_{\text{drag}} + F_{\text{friction}}$

$$\Theta_{s}=rac{1}{3}ig\langle \left|oldsymbol{u}-oldsymbol{v}
ight|^{2}ig
angle$$

 $p_{s}=\rho_{s}\alpha_{s}\left(1+2\left(1+e\right)\alpha_{s}g_{0}\right)\Theta_{s}$

$$g_0 = \left(1 - \left(\frac{\alpha_s}{\alpha_{s,\max}}\right)^{\frac{1}{3}}\right)^{-1}$$

Interphase forces: granular temperature

$$\begin{aligned} F_{\text{friction}} &= \alpha_s \nabla \cdot \left(\mu_s \left(\nabla u_s + \nabla u_s \right) + \left(\lambda_s - \frac{2\mu_s}{3} \nabla \cdot u_s \right) I \right) \\ &\mu_s = \frac{4}{5} \alpha_s d_s g_0 \left(1 + e \right) \left(\frac{\Theta_s}{\pi} \right)^{\frac{1}{2}} \\ &\lambda_s = \frac{4}{3} \alpha_s d_s g_0 \left(1 + e \right) \left(\frac{\Theta_s}{\pi} \right)^{\frac{1}{2}} \\ &\frac{\partial}{\partial t} \left(\rho_s \alpha_s \Theta \right) + \nabla \cdot \left(\rho_s \alpha_s \Theta u_s \right) = \nabla u_s \cdot \tau_s - \gamma \Theta - \frac{\partial F}{\partial \Delta u} \Theta \end{aligned}$$

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An Eulerian-Eulerian model of coarse graining

DEM modelling of large systems of particles can require coarse graining





Groups of small particles replaced with single large particle, retaining solid volume, COM and acceleration due to drag forces

How to use Eulerian-Eulerian models to understand the effects of coarse graining?

An Eulerian-Eulerian model of coarse graining

Use real particle diameter in drag correlation

$$\begin{split} K_{\mathrm{drag}} &= 3C_D/4\alpha_g\alpha_s\rho_g \frac{|\boldsymbol{u}_g - \boldsymbol{u}_s|}{d_s}\alpha_g^{-2.65} \\ C_D &= \begin{cases} 0.44 & \mathrm{Re}_s > 1000, \\ \frac{24}{\mathrm{Re}_s}(1 + 0.15 * \mathrm{Re}_s^{0.687}) & \mathrm{otherwise} \end{cases} \\ \mathrm{Re}_s &= \frac{\rho_g\alpha_g|\boldsymbol{u}_g - \boldsymbol{u}_s|}{d_s} \end{split}$$

Use coarse particle diameter in collisional terms:

- Collisional Solids viscosity
- Collisional energy disipation



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Polydispersion

Multiple sizes/shapes of dispersed material •Drag terms:

- technology already there!
- •Particle-particle interactions
- •Size parameterization:
 - Binning approach

 $\frac{\partial}{\partial t} \left(\rho_i \alpha_i \boldsymbol{u}_i \right) + \nabla \cdot \left(\rho_i \alpha_i \boldsymbol{u}_i \boldsymbol{u}_i \right) = -\alpha_i \nabla p_i - \rho_i \alpha_i g \hat{\boldsymbol{z}} + \boldsymbol{F}_i$

Polydispersion

Little consensus in literature:

- Single or multiple granular temperatures?
- Modification of maximum packing fraction for mixtures? Derive from binary mixture.
- Existing gas-solid drag term, or additional terms?
- Which solid-solid interactions to consider?
 - Solid-solid interphase drag? Symlaml 1987
 - Which phases contribute to solid viscosity?

Polydispersed Granular Mixtures: Single temperature



Summary

- Presented a CVFEM Eulerian-Eulerian model for dense granular flows with mesh adaptive capability.
- Described extensions to modelling coarse-grained simulations using Discrete Element Methods
- Described extensions to modelling polydispersive granular flows

Thank you for your attention <u>j.percival@imperial.ac.uk</u>

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